

## Technical Data Sheet - DEGALAN® PM 666

### Binder for Heat Seal Lacquers

Organic dispersion of copolymers on methacrylic esters and olefinic basis

#### Typical Properties

Property	Value	Unit	Method
Solvent	butyl acetate / methyl ethyl ketone 70 / 30		
Solid content	44 - 46	%	DIN EN ISO 3251
Dynamic viscosity	1,000 - 3,500	mPas	DIN EN ISO 3219
Glass transition temperature (Tg)	- 51, 29	°C	DIN EN ISO 11357-1
Viscosity number	157	cm <sup>3</sup> /g	DIN EN ISO 1628-1
Molecular weight (Mw)	300,000	g/mol	DIN 55672-1
Density	0.90	g/cm <sup>3</sup>	DIN EN ISO 1183-1
Flash point	- 4	°C	DIN EN ISO 1523

#### Applications

Organic dispersion with the use as a binder for PVC-free heat seal lacquers with direct adhesion for sealing aluminium or PET film versus polypropylene, polystyrene or vinyl.

#### Instruction for use

Drying	After brief airing, 15 sec. at 180 °C under lab conditions.
Dilutability	DEGALAN® PM 666 is dilutable with esters and ketones.
Hints for application	Since DEGALAN® PM 666 adheres very well to aluminium foil, priming with a PVC copolymer-based lacquer is not required. Recommended film thickness of DEGALAN® PM 666 is 7 g per sqm.

Evonik Resource Efficiency GmbH  
 Kirschenallee  
 64293 Darmstadt  
 Germany  
 PHONE +49 6151 18-4716  
 FAX +49 6151 18-4955

Evonik Degussa Corporation  
 299 Jefferson Road  
 Parsippany,  
 NJ 07054 USA  
 PHONE +001 973 929-8000

Evonik Degussa (China) Co., Ltd.  
 55 Chundong Road,  
 Xinzhuang Industry Park  
 Shanghai 201108, China  
 PHONE +86 21 61191-027  
 FAX +86 21 61191-534

Technical Data Sheet  
 08.08.2017  
 DEGALAN PM 666 e  
 Page 1/2

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#### General Remarks

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Packaging	Open top steel drums: 175 kg net; Recycable IBC with PE insert: 850 kg net.
Storage	Keeps for one year after delivery date if stored tightly closed in a cool place. Before processing, DEGALAN® PM 666 must be stirred well, since storage can lead to phase separation.

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Typical properties are approximate reference values. If you need product specifications please contact us.

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